

P01.01.01*Acta Cryst.* (2008). **A64**, C171**Two-dimensionally curved Ge for focusing crystals prepared by a hot plastic deformation**Hiroshi Okuda¹, Kazuo Nakajima², Kozo Fujiwara², Kohei Morishita², Shojiro Ochiai¹¹Kyoto Univ., Mater.Sci. Engineering, Yoshida-Honmachi, Sakyo-ku, Kyoto, Kyoto, 606-8501, Japan, ²IMR, Tohoku Univ. Katahira, Sendai 980-8577, Japan, E-mail: okuda@materials.mbox.media.kyoto-u.ac.jp

Hot plastic deformation was applied to Ge single crystal wafers to prepare monochromating crystals for X-rays with focusing functions. Deformation was made in one or two dimensions, corresponding to the functions required. Hot plastic deformation has a merit that the crystal does not require supporting materials, and large deformations. On the other side, naturally it results in introduction of lattice defects. Therefore, a balance between deformability and the crystal quality is required. It means that the present approach is a useful solution for conventional X-ray source and potentially for neutrons. In the present study, we demonstrate that Si and Ge wafers can be deformed into cylindrical or spherical shape with radius of curvature up to several cm with keeping mirror surface. The crystal quality of the deformed wafers were examined by a conventional X-ray source with channel-cut incident monochromator. For an example of point-focusing monochromating crystal, Ge (111) single crystal wafers were deformed just below the melting temperature. For Cu K α and 333 diffraction condition, a Johansson monochromator gives the condition that the crystal surface is spherical. X-ray diffraction with channel-cut monochromator showed that (111) lattice plane had a curvature 2R in the focusing plane and a curvature R perpendicular to it, with a hemispherical inner surface with a radius of R=600 mm. By using a Cu K α radiation, a diverging X-ray was focused to a small spot. Part of the present results was finally supported by JST and MEXT.

Keywords: hot plastic deformation, Johansson crystal, Ge

P01.01.02*Acta Cryst.* (2008). **A64**, C171**New optics for molecular macromolecular crystallography**Joseph D Ferrara¹, Adam Courville¹, Angela R Criswell¹, Licai Jiang², Bret Simpson¹, Kris F Tesh¹, Boris Verman², Cheng Yang¹¹Rigaku Americas Corporation, 9009 New Trails Drive, The Woodlands, Texas, 77381, USA, ²Rigaku Innovative Technologies, 1900 Taylor Road, Auburn Hills, MI, 48326, USA, E-mail: joseph.ferrara@rigaku.com

We have developed two new VariMaxTM optics for macromolecular crystallography, one for screening very small samples and the other for easy switchover between Cr and Cu radiation. It is well known that automated crystallization methods produce smaller crystals. In order to provide for better screening of initial hits for further optimization of crystallization conditions, better screening for subsequent data collection at synchrotrons or even rapid data collection at home, we have developed a very high flux optic, the VariMax-VHF. This new optic provides a beam of 0.1 mm FWHM focused at the sample with up to 3.5 fold more flux at 0.1 mm than conventional optics when coupled to a microfocus rotating anode source. These enhanced properties of the beam provide for easier analysis of small crystals and faster screening of routine samples. Additionally, now that SAD techniques have surpassed MAD as the primary method for structure solution, we have developed the

VariMax-DW, a revolutionary dual-wavelength optic. This optic is designed to allow for easy switchover between chromium and copper radiation with only minor realignment of the optics path. It is accomplished by providing two sets of optical surfaces (one for each wavelength) and one slit to choose the desired wavelength. In this paper we will present results on the efficacy of both optics for macromolecular crystallography applications.

Keywords: X-ray focusing optical elements, X-ray monochromators, microbeam analysis

P01.01.03*Acta Cryst.* (2008). **A64**, C171**X-ray diffractometry with a microfocus source**Carsten Michaelsen¹, Joerg Wiesmann¹, Bernd Hasse¹, Uwe Preckwinkel², Holger Cordes², Ning Yang²¹Incoatec GmbH, Max-Planck-Strasse 2, Geesthacht, -, 21502, Germany, ²Bruker AXS, 5465 East Cheryl Parkway, Madison, WI 53711-5373, U.S.A., E-mail: administration@incoatec.de

The increasing importance of X-ray diffractometry with 2-dimensional detectors has led to a rising demand for highly intense X-ray sources enabling the analysis of very small and weakly scattering samples in the home-lab within a reasonable time frame. Therefore, various microfocusing sealed tube X-ray sources with focal spot sizes below 100 μ m are now available. Results of the new low-maintenance high-brilliance Incoatec Microfocus Source I μ S will be presented. The source incorporates an optimized combination of an extremely bright and very durable stationary air-cooled 30 W microfocus source and the newest type of 2-dimensional beam shaping multilayer optics, the so called Quazar optics. We will present measurements with the I μ S equipped with different 2-dimensional beam shaping multilayer optics. The comparison of I μ S with typical sealed tube fine focus systems shows data of outstanding quality in diffractometry applications using a 2-dimensional detector. A great improvement in intensity and resolution by factors of about 15 was observed. I μ S delivers very promising results in particular with measurements of powders in transmission geometry. Better crystallite statistics and better resolution are achieved when focusing onto the detector enables. Depending on the applications intensity gain factors in the range of 100 can even be achieved. For small angle scattering a factor of 5 in comparison to a typical sealed tube instrument was observed when using an I μ S with optics for a parallel beam.

Keywords: microfocus source, multilayer optics, diffractometry

P01.04.04*Acta Cryst.* (2008). **A64**, C171-172**Small X-ray beams for small crystals: Pushing the limits of home-lab X-ray sources**Juergen Graf¹, Carsten Michaelsen¹, Thomas Schulz², Dietmar Stalke², Christian Lehmann³, Michael Ruf⁴¹Incoatec GmbH, Max-Planck-Str. 2, Geesthacht, Schleswig-Holstein, 21502, Germany, ²Institut fuer Anorganische Chemie, Universitaet Goettingen, Tammannstr. 4, 37077 Goettingen, Germany, ³Max-Planck-Institut fuer Kohlenforschung, Kaiser-Wilhelm-Platz 1, 45470 Muelheim, Germany, ⁴Bruker AXS Inc., 5465 East Cheryl Parkway, Madison, WI 53711-5373, U.S.A., E-mail: graf@incoatec.de